



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-71
Job Sheet 173183



3

Part No: PB67-43001-71

Job Qty: 7 ea

Part Name: 20° Blade Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG B67-43001-159 REV C, B67-43001-71 REV C IPP Rev:A 08-06-19 new issue DD verified by:ec IPP
Rev:B 08-06-27 procedure chg DD verified by:EC IPP rev C 10.09.30 per rev C dwg EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	7 pcs	4/7/18	4/7/18	0.00	1.37	Waterjet1		SC 18/03/18
110	QC	7 pcs	4/7/18	4/7/18	0.00	0.00	QC2 Waterjet-4		SC 18/03/18
120	QC	7 pcs	4/7/18	4/7/18	0.00	0.00	QC8-6		38
130	Brake NC	7 pcs	4/7/18	4/7/18	0.06	1.55	Brake NC 1		9-89
140	QC	7 pcs	4/7/18	4/7/18	0.00	0.00	QC5		38
150	Large Fab	7 pcs	4/7/18	4/7/18	0.00	1.38	Large Fab 8	CPC	9-89
160	Small Fab	7 pcs	4/7/18	4/7/18	0.00	0.86	Small Fab-2		DAS
170	QC	7 pcs	4/7/18	4/7/18	0.00	0.00	QC10		38 DAS
180	QC	7 pcs	4/7/18	4/7/18	0.00	0.00	QC5		9-89 38
190	Small Fab	7 pcs	4/9/18	4/9/18	0.00	0.86	Small Fab-2		DAS 9-89
200	QC	7 pcs	4/9/18	4/9/18	0.00	0.00	QC5		38
210	Packaging	7 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	7 Ea	4/9/18	4/9/18	0.00	0.00	QC21		DAS 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-4	Rivet	84 Ea (12 ea)	90-Start up Operation	FMI.3644-2
M6061T6S.090	6061-T6 .090 Sheet	5.7295 sf (.8185 ea)	190-Small Fab	
MS21075L3	Nut Plate	42 Ea (6 ea)	190-Small Fab	FMI.37659-3

FMI.37515 5 18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-4	84	4,260	0
190-Small Fab	M6061T6S.090	6	21	0
	MS21075L3	42	376	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 3:31 PM Dart.Gagnon.Michelle



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Container No: S052741



Part: PB67-43001-71

Job No: 173183

Serial No/Batch: S052741

Revision:

Inspector:

Date: 03/19/18

DART AEROSPACE LTD		Work Order:	173183
Description: 20° Blade Support Assembly		Part Number:	PB67-430X-71
Inspection Dwg: PB67-4301	Rev:		

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INSPECTION SHEET

[illegible]

Measured by: SC	Checked by: 38	QC Inspector:
Date: 18/03/18	Date: MAR 20 2018	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	